Amendment uncer 37 CFR 1.111 Fumiya TERAKADO et al.

U.S. Patent Application Serial No. 09/824,803 Attorney Docket No.: 010490

Please amend the paragraph beginning on page 21, line 2, as follows:



As shown in Figure 2, each release sheet (2) of three kinds of release sheet (A), (B) and (C) obtained above, which were rolled into a cylindrical form with a diameter of 6 inches, was fed from a feeder (1) to the side of a press roll (rubber roll) (3) for pressing in an extrusion laminator (5) having a T-shaped die (screw diameter 40 mm, L/D = 22), and between the press roll (3) for pressing and a cooling metallic roll (4) having a random pattern of fine unevenness, a melted polycarbonate (6), "Panlite L1225ZE (trade name)" of Teijin Ltd., was extruded from the die in a coat hanger form, varying a resin temperature with two levels. Pressing pressure of the press roll was kept at 20 kg/cm² and a three-dimensional pattern was transferred on the polycarbonate sheet (6) at an operating speed of 10 m/min. The obtained resinous optical sheet (7) was bonded with a protective film to protect its optical functions and wound by a winder (8) after the release sheet was removed.

Please amend Table 1 on page 25, as follows:

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Kind of re	Kind of release sheets (Apex angle 100°)	x angle 100°)	Thermoplastic release sheet (A)	ic release	Curable resin release sheet (B)	in release	Composite release sheet (C)	elease
	Flexibility by a	a roll diameter	Windable practically at any diameter	actically neter	Break at 6- diameter	6-inch	Windable even at 3-inch diameter	en at ieter
of release	Surface heat resistance test	sistance test						
Sileets Sileets	Gloss before tes	test (a)	36	92. 7	314.0	0.	335.0	0.
	Gloss after test	est (b)	72	72.6	331.0	0.	330.0	0.
	Rate of change	e (%) *	21	21.7	5	5.4	1	1.5
	Temp. of extruded	ed resin (°C)	282	310	285	310	282	310
Bvaluation 6	Brightness of back One sheet:Increas Two sheets:Increa	ack light ease rate (fold) rease rate (fold)	1.45 1.72	1. 42 1. 61	1. 47 1. 74	1.50 . 1.78	1. 47 1. 74	1.51 1.79
of resinous optical sheets		Straight portion of an inclined portion (%)	93	87	. 94	66	94	100
	configuration of a concavo- convex portion of prism	Convex portion	Apex angle is curved.	Apex angle is indicated.	Apex angle is somewhat curved.	Apex angle is indicated.	Apex angle is somewhat curved.	Apex angle is clearly indicated.
		Concave portion	Sharp angle is indicated.	Greatly curved angle is indicated.	Sharp angle is indicated.	Sharp angle is indicated.	Sharp angle is indicated.	Sharp angle is clearly indicated.

* $((a) - (b) / (a)) \times 100$

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Please amend Table 2 on page 27, as follows:

Table 2

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Composite release sheet (D) (Apex angle 90°)					
Evaluation of release sheet Evaluation of resinous optical sheet			Windable even at 3-inch diameter		
	Surface heat r	esistance test			
	Gloss before test (a)		354	. 0	
	Gloss after test (b)		352	. 0	
	Rate of change (%) *		0. 6		
	Temp. of extruded resin (℃)		285	310	
	Brightness of back ^{light} One sheet:Increase rate (fold) Two sheets:Increase rate (fold)		1. 52 1. 86	1. 56 1. 92	
	Sectional	Straight portion of an inclined portion (%)	94	100	
	configuration of a concavo- convex portion of prism	Convex portion	Apex angle is somewhat curved.	Apex angle is clearly indicated.	
		Concave portion	Sharp angle is indicated.	Sharp angle is clearly indicated.	

^{*} $((a) - (b) / (a)) \times 100$